

ABSTRACT OF THE DISCLOSURE

A flexible conduit includes a metal hose provided with a helical groove having a plurality of turns; a plastic jacket surrounding the metal hose and conforming to the helical groove thereof; a plastic inner hose received in the metal hose and having a projecting length portion extending beyond an end of the metal hose. The conduit further includes a plastic coupling part which surrounds the metal hose. The coupling part includes a cylindrical collar surrounding the projecting length portion and having a material-to-material bond therewith; and an overlapping portion adjoining the cylindrical collar and extending away therefrom. The overlapping portion surrounds the jacket and extends into the helical groove. The overlapping portion and the plastic jacket have a material-to-material bond with one another.